

# SABIC<sup>®</sup> PPCOMPOUND 8511E

PP COMPOUND MINERAL FILLED IMPACT MODIFIED  
REGION EUROPE

## DESCRIPTION

SABIC<sup>®</sup> PPcompound 8511E is a mineral filled elastomer-modified polypropylene for automotive painted bumper and painted exterior cladding applications. The material combines good flow with high impact, stiffness and low CLTE. The stiffness level of this material is such that thin wall applications are possible. This grade is emission optimized.

SABIC<sup>®</sup> PPcompound 8511E is a designated automotive grade.

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt flow rate (MFR)</b>			
at 230 °C and 2.16 kg	26	dg/min	ISO 1133
<b>Density</b> <sup>(1)</sup>	1035	kg/m <sup>3</sup>	ISO 1183
<b>Filler content</b>	20	%	SABIC method
<b>Mould shrinkage</b> <sup>(2)</sup>			
24 hours after injection moulding	0.70	%	SABIC method
<b>MECHANICAL PROPERTIES</b> <sup>(1)</sup>			
<b>Tensile</b>			
Tensile modulus	1850	MPa	ISO 527/1A
stress at yield	20	MPa	ISO 527/1A
stress at break	15	MPa	ISO 527/1A
strain at break	12	%	ISO 527/1A
<b>Flexural test</b>			
Flexural modulus	2400	MPa	ISO 178/1A
<b>Izod impact notched</b> <sup>(3)</sup>			
at 23 °C	NB	kJ/m <sup>2</sup>	ISO 180/1A
at 0 °C	9	kJ/m <sup>2</sup>	ISO 180/1A
at -20 °C	6	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES</b> <sup>(1)</sup>			
<b>Heat deflection temperature</b>			
at 1.80 MPa (HDT/A)	59	°C	ISO 75
at 0.45 MPa (HDT/B)	110	°C	ISO 75
<b>Coeff. of linear thermal expansion</b>			
-30 °C to 100 °C	70	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break





## QUALITY

SABIC is fully certified in accordance with the internationally accepted quality standard ISO9001.

## STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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